

**BROWN ALUMINIUM OXIDE****TRADE NAME****ALCAB****DESCRIPTION**

ALCAB is an extremely hard brown fused alumina which is very resistant against fracturing on impact. It is the second hardest mineral after a diamond.

**FUNCTION**

ALCAB's high density and angular sharpness make it one of the fastest, most versatile and economical cutting media available for abrasive blasting applications from cleaning and deburring to etching and finishing. Typically used on stainless steels and other non-ferrous metals. Also used as a grinding and polishing media.

**TYPICAL CHEMICAL ANALYSIS  
(full analysis on application)**

SiO <sub>2</sub>	1.9% (no free silica)
Al <sub>2</sub> O <sub>3</sub>	92%
Fe <sub>2</sub> O <sub>3</sub>	2.2%
TiO <sub>2</sub>	2.8%
Other Oxides	1 %

**TECHNICAL DATA**

Hardness	9 Moh scale
Specific weight	3.85 g/cm <sup>3</sup>
Bulk weight	Approx. 1.49 – 1.90 kg / L
Shape	Angular and sharp
Storage	In cool, ventilated area
Packaging	1 ton bulk bags or 40 x 25 kg bags, palletised

**SIEVING RANGE**

CODE	SIZE RANGE (micron)	TYPICAL PROFILE (micron)	PERFORMANCE CHARACTERISTICS
F14	1000 - 1700	180 - 120	The high percentage of TiO <sub>2</sub> (3%) shows the toughness of the product, which results in longer cutting life, more circulations before breaking down (15 times) and increased cost-effectiveness. Superior surface profile – virtually free of embedment, providing an excellent surface profile for coating adhesion. Capable of profiling the toughest steels including stainless steel. Suitable for use on non-ferrous metals. Non-toxic – inert and natural, with no free crystalline silica. Low dust levels – improved operator visibility. Easy cleanup. Non-reactant – will not interfere with your coatings.
F20	710 - 1180	120 – 80	
F36	355 - 600	85 - 60	
F60	180 - 300	75 - 45	
F80	125 - 212	55 – 25	
F100	75 - 150	50 - 20	
F120	63 - 125	40 - 15	
F150	45 - 106	30 - 15	
F180	53 - 90	25 - 10	
F220	45 - 75	+/- 12	